

TECHNICAL FILE and RISK ANALYSIS FILLING MACHINES COD. 8950-1-2 N / 8960 -1-2-3-4 N

REV.	NOTES	DATE	PREPARED BY	APPROVED BY
0	Emission	24/01/2020	REBER	R.G.



1. General description of product a. In general

Filling machines are produced in Italy by Reber srl. Before being placed on the market, the product has been valued and the use of materials has been certified to contact with food with the aim of placing on the market a safe product that complies with the applicable directives.

This product is placed on the market by the name of Reber, which therefore assumes all the obligations of the manufacturer according to the directive CE 1935/2004.

This products has been used to produce meat sausages.

Main components of the product:

Body in painted steel or in stainless steel Aisi 430



Tube for the product in stainless steel Aisi 304

Presser pad in PP MOSTEN MA 745 Unipetrol for the part in direct contact with food, PA66

TORZEN U482UL NC01 Invista for the rear part, Gasket PVC MIXVIL ITA 65/A CRI Nevicolor

Steel rack

Support of gears and gears in Zama steel

b. Intended use

The appliance has been designed for home and professional use.

c. Technical features

Technical features	Unit of measure	Variable according to the models
Weight	Kg	9 – 7

d. Dimensions

External appliance measure	Mm	Variable according to the models
	Mm	500 x 280 x H 340

e. Identification

The machine is identified by a logo located on the upper side of the gear support and on the casing.

f. Manufacturing company

COMPANY	Reber srl
HEADQUARTERS	Via Valbrina 11 – 42045 Luzzara (RE) IT Production plant: Via Sanguine-Correggioverde (MN) IT
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RISK ANALYSIS FILLING MACHINES

COD. 8950-1-2 N / 8960 -1-2-3-4 N

List of risks associated with the product, nature and evaluation

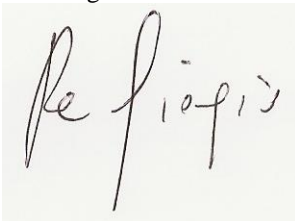
The risk areas related to the product are natural:

- 1- Materials and objects in contact with food: Reg. CE n. 1935/2004, Reg. CE n. 10/2011, DM 21 marzo 1973 e s.m.i.,
- 2- Continuity in good manufacturing practices, follow up of suppliers, quality control, end-of-line test: dir. 2014/35/UE e Reg. CE n. 2023/2006

Risk assessment and measures taken to ensure product compliance and safety:

- 1- Point 1: medium risk level: the suppliers of details and raw materials are Italian or structured multinational companies. Reber takes care to inform them about the end use of the products / materials that are supplied and has implemented a procedure for the annual request for updating the declaration of absence of hazardous and / or restricted materials (the supplier sends the new documentation o confirm the one in our possession if it is still valid); this procedure is part of the quality control system verified by the certifying body at each company inspection.
The appliance is in contact with food for few seconds:
 - a. Certified plastic materials are used for contact with food which are not modified during the production phases. Suppliers are informed of the final destination of the material supplied, ensure compliance with the regulations and guarantee that it is not technically / structurally altered during the processing phases.
- 2- Point 2: low risk level: Reber has implemented a quality control system, a production system described, shared and supported by internal audits, an end-of-line test system for 100% of the products and an effective supplier monitoring system which is supervised by the certifying body each inspection visit (annually), such as to ensure a constant quality level in production, in the supply of raw materials and in internal and external processes.
 - a. Attached CIG 023 report about the last inspection visit by the TUV.

The legal representative
Re Giorgio



Reber
